

# PULL OFF TEST RAPORU

PULL OFF TEST REPORT

<b>PROJE</b> Project	TK 613 Tank Dışı Rust Protect Uygulamaları		
<b>FİRMA</b> Company	Tüpraş Rafenerisi-Kocaeli		
<b>RAPOR TARİHİ/NO</b> Report Date/No.	25/09/2016		
<b>DOLLY YAPIŞTIRMA TARİHİ</b> Date Dollies Attached	20/09/2016	<b>DOLLY ÇEKME TARİHİ</b> Pull Off Test Date	21/09/2016

## PROJE BOYA SİSTEMİ PROJECT PAINT SYSTEM

Boya Tipi Paint Type	Boya Katı Coating Stage	Uygulama Metodu Application Method	Ürün Kodu/Adı Product Code/Name	KFK DFT, $\mu m$
Rust Protect	1. Kat 1 st coat	Brush	Dry Wired-Rust Protect	100-200

## TEST SPESİFİKASYONLARI TEST SPECIFICATION

<b>Test Metodu Standardı</b> Standard of Test Method	ASTM D 4541
<b>Test Ekipmanı</b> Equipment Used	Elcometer / Model No: 108 - Adhesion Pull Off Tester
<b>Yapıştırıcı</b> Adhesive Used	Rite Lok - EC 1500 Cyanoacrylate

## TEST SONUÇLARI TEST RESULTS

Dolly No Dolly No	Boya Katı Coating Stage	KFK DFT, $\mu m$		Basınç Strength		Hata Failure
		Zımpara Öncesi Before Sanding	Zımpara Sonrası After Sanding	MPa	psi	
1	1 (just wash)	125	117	15.5	2248	25% Adhesive 75% Cohesive
2	1 mechanical cleaning	200	195	13.5	1958	100% Cohesive
3	1 14" outer pipe	120	113	13	1885	100% Cohesive

## AÇIKLAMALAR COMMENTS

Paint adhesion results obtained at the end of performed tests, meet required adhesion value (>5 Mpa)

**BOYA ÜRETİCİ**  
PAINT MANUFACTURER

**KONTROL**  
CHECKED  
NACE Coating Inspector - Level 2

**ONAY**  
APPROVAL

NAME:  
DATE:

NAME: MEHMET GÜNFRHAN  
DATE: 25.09.2016

NAME:  
DATE:

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## FOTOĞRAFLAR PHOTOGRAPHS

